

October 5, 2004

Mr. Joseph Solymossy
Site Vice-President
Nuclear Management Company, LLC
1717 Wakonade Drive East
Welch, MN 55089

SUBJECT: PRAIRIE ISLAND NUCLEAR GENERATING PLANT, UNIT 2 - RESPONSE TO
NRC BULLETIN 2003-02, "LEAKAGE FROM REACTOR PRESSURE VESSEL
LOWER HEAD PENETRATIONS AND REACTOR COOLANT PRESSURE
BOUNDARY INTEGRITY (TAC NO. MC0559)

Dear Mr. Solymossy:

On August 21, 2003, the U.S. Nuclear Regulatory Commission (NRC) issued NRC Bulletin 2003-02, "Leakage from Reactor Pressure Vessel Lower Head Penetrations and Reactor Coolant Pressure Boundary Integrity," to the industry. This Bulletin informed addressees that current methods of inspecting the reactor pressure vessel (RPV) lower heads may need to be supplemented with bare-metal visual inspections in order to detect reactor coolant pressure boundary leakage and requested these addressees to provide the NRC with information related to inspections that will be performed to verify the integrity of the RPV lower head penetrations.

The Bulletin requested that addressees provide a description of the RPV lower head penetration inspection program that would be implemented at their respective plants during the next and subsequent refueling outages. This description was to include the extent of the inspection, the inspection methods to be used, the qualification standards for the inspection methods, the process used to resolve the source of findings of boric acid deposits or corrosion, the inspection documentation to be generated, and the basis for concluding that their plant satisfied applicable regulatory requirements related to the structural and leakage integrity of the RPV lower head penetrations.

By letter dated September 19, 2003, Nuclear Management Company (NMC) provided its response to this request. As part of its response, NMC indicated that it planned to perform a bare-metal visual inspection of all RPV lower head penetrations during the fall 2003 refueling outage at Prairie Island Nuclear Generating Plant, Unit 2. This included a commitment to perform a 100 percent bare-metal visual inspection of the lower RPV dome up to and including each bottom-mounted instrumentation penetration to the RPV junction. NMC also stated that this inspection would be performed during future refueling outages, subsequent to the fall 2003 refueling outage at Prairie Island, Unit 2. NMC is requested to notify the NRC staff in writing of any changes to this commitment prior to implementation.

The Bulletin also requested that addresses provide a summary of the RPV lower head penetration inspection that was performed at their plants, the extent of the inspection and the methods used, a description of the as-found condition of the lower head, any findings of

relevant indications of through-wall leakage, and a summary of the disposition of any findings of boric acid deposits and any corrective actions taken as a result of indications found.

By letter dated December 9, 2003, NMC provided a summary of its inspection results. NMC indicated that it had performed a bare-metal visual inspection of all 36 RPV lower head penetrations. NMC concluded that there were no leaking RPV lower head penetrations at Prairie Island, Unit 2.

Based on its review of NMC's responses to *NRC Bulletin 2003-02*, the NRC staff finds that NMC has met the reporting requirements of the *Bulletin*. Accordingly, TAC Number MC0559 is closed for Prairie Island, Unit 2.

Sincerely,

/RA/

Mahesh Chawla, Project Manager, Section 1
Project Directorate III
Division of Licensing Project Management
Office of Nuclear Reactor Regulation

Docket No. 50-306

cc: See next page

relevant indications of through-wall leakage, and a summary of the disposition of any findings of boric acid deposits and any corrective actions taken as a result of indications found.

By letter dated December 9, 2003, NMC provided a summary of its inspection results. NMC indicated that it had performed a bare-metal visual inspection of all 36 RPV lower head penetrations. NMC concluded that there were no leaking RPV lower head penetrations at Prairie Island, Unit 2.

Based on its review of NMC's responses to *NRC Bulletin 2003-02*, the NRC staff finds that NMC has met the reporting requirements of the *Bulletin*. Accordingly, TAC Number MC0559 is closed for Prairie Island, Unit 2.

Sincerely,
/RA/

Mahesh Chawla, Project Manager, Section 1
Project Directorate III
Division of Licensing Project Management
Office of Nuclear Reactor Regulation

Docket No. 50-306

cc: See next page

DISTRIBUTION:

PUBLIC
PDIII-1 R/F
LMarsh
WRuland
LRaghavan
MChawla
THarris
JNakosiki
RGramm
SMonarque
ESullivan
OGC
ACRS

ADAMS ACCESSION NUMBER: ML042580379

OFFICE	PDIII-1/PM	PDIII-1/LA	DLPM/LPM	EMCB	PDIII-1/SC
NAME	MChawla	THarris	SMonarque	ESullivan	LRaghavan
DATE	09/23/04	09/21/04	09/27/04	09/30/04	10/05/04

OFFICIAL RECORD COPY

Prairie Island Nuclear Generating Plant,
Units 1 and 2

cc:

Jonathan Rogoff, Esquire
Vice President, Counsel & Secretary
Nuclear Management Company, LLC
700 First Street
Hudson, WI 54016

Manager, Regulatory Affairs
Prairie Island Nuclear Generating Plant
Nuclear Management Company, LLC
1717 Wakonade Drive East
Welch, MN 55089

Manager - Environmental Protection Division
Minnesota Attorney General's Office
445 Minnesota St., Suite 900
St. Paul, MN 55101-2127

U.S. Nuclear Regulatory Commission
Resident Inspector's Office
1719 Wakonade Drive East
Welch, MN 55089-9642

Regional Administrator, Region III
U.S. Nuclear Regulatory Commission
801 Warrenville Road
Lisle, IL 60532-4351

Administrator
Goodhue County Courthouse
Box 408
Red Wing, MN 55066-0408

Commissioner
Minnesota Department of Commerce
121 Seventh Place East
Suite 200
St. Paul, MN 55101-2145

Tribal Council
Prairie Island Indian Community
ATTN: Environmental Department
5636 Sturgeon Lake Road
Welch, MN 55089

Nuclear Asset Manager
Xcel Energy, Inc.
414 Nicollet Mall, R.S. 8
Minneapolis, MN 55401

John Paul Cowan
Executive Vice President & Chief Nuclear
Officer
Nuclear Management Company, LLC
700 First Street
Hudson, WI 54016

Craig G. Anderson
Senior Vice President, Group Operations
Nuclear Management Company, LLC
700 First Street
Hudson, WI 54016

November 2003